

Appl. No. 09/840,210  
Amendment and/or Response  
Reply to Office action of August 24, 2004

**Listing of the Claims:**

A listing of the entire set of pending claims is submitted herewith per 37 CFR 1.121. This listing of claims replaces all prior versions and listing of claims in the application:

1. (Currently amended) A method of manufacturing a display tube comprising press-forming a hot glass panel to form a hot display tube having a face and sidewalls that are connected by inner corners and then cooling the ~~formed glass panel~~ hot display tube such that surface temperatures of the inner corners remain below a strain point temperature.
2. (Currently amended) A method as claimed in claim 1, wherein a maximum difference in surface temperatures between the inner corners and a centre of the glass face during press-forming is less than 150°C.
3. (Currently amended) A method as claimed in claim 1, wherein during at least a part of the step of press-forming the hot glass panel, a surface temperature at an inner corner is kept below a surface temperature at the centre of the face glass panel.
4. (Currently amended) A method as claimed in claim 3 wherein after press-forming the inner corners are cooled more than the centre of the face.
5. (Previously presented) A method as claimed in claim 1 wherein the surface temperatures of the inner corners remain below the strain point of the glass during and after press-forming.
6. (Previously presented) A method as claimed in claim 5 wherein the surface temperatures of the inner corners remain at least 30 degrees Kelvin below the strain point of the glass during and after press-forming.

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7. (Currently amended) A method as claimed in claim 1 wherein heat transfer elements improve heat transfer from the hot display tube glass panel.
8. (Previously presented) A method as claimed in claim 7 wherein stainless steel tissue forms a heat transfer element.
9. (Withdrawn) A method of manufacturing a display tube comprising:  
    locating a volume of hot glass in a die;  
    pressing the hot glass against the die with a plunger to form a glass structure having a front plate with a center, side peripheral portions, and corners that connect the side peripheral portions to the front plate, wherein the glass structure is thicker at the corners than at the center, and wherein the plunger cools an inner surface of the glass structure; and  
    cooling the plunger to remove heat from the corners such that surface temperatures at the inner surfaces of the corners remain below a glass strain point after pressing.
10. (Withdrawn) A method as claimed in claim 9 wherein cooling is provided by gas flow.
11. (Withdrawn) A method as claimed in claim 9 wherein cooling is provided by liquid flow.
12. (Withdrawn) A method as claimed in claim 9 wherein cooling is provided by a stainless steel tissue.
13. (Withdrawn) A method as claimed in claim 9 wherein the surface temperatures at the corners remain below the glass strain point after re-heating by the hot glass.

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14. (Withdrawn) A method as claimed in claim 13 wherein the surface temperatures at the corners remain more than 30 degrees below the strain point after re-heating by the hot glass.

15. (Withdrawn) A method as claimed in claim 9 wherein the surface temperatures at the corners and a surface temperature at the center remain below the strain point after re-heating by the hot glass.

16. (Withdrawn) A method as claimed in claim 15 wherein the surface temperatures at the corners and at the center remain at least 30 degrees below the strain point after re-heating.

17. (Withdrawn) A method as claimed in claim 15 wherein the maximum surface temperature difference between the corners and the center is less than 25 degrees after re-heating has caused the surface temperatures at the corners to assume their maximum temperature.